



# 5S and 6S Layouts

Organize your workplace so that everything has a strategic, purposeful location

Are you having trouble locating tools or equipment? Do you feel that workplaces in your facility are cluttered or dirty? Do you have safety concerns? You may need to rethink the way your workstations are laid out. By using the 5S/6S principles of Sort, Set in Order, Shine, Standardize, and Sustain (and Safety), you can strategically turn work areas into clean, organized, and safe spaces.

➤ GaMEP will help you:

- Eliminate clutter by removing items not needed for day-to-day operations.
- Organize the work area and make it easy to find what is needed.
- Establish schedules and methods of performance.
- Sustain your workplace organization system.

➤ By using our 5S/6S service, you will:



*Reduce Waste*



*Increase Productivity*



*Improve On-time Delivery*



*Save Money*

## »»» 5S/6S Layout in Action



### 5S Process Allows Max Manufacturing to Maximize Potential

After utilizing GaMEP's 5S service, Max Manufacturing:

- Produced more product in a significantly shorter period of time.
- Increased revenue by up to \$1 million annually.
- Saved up to \$40,000 a year in expenses by reducing inventory.



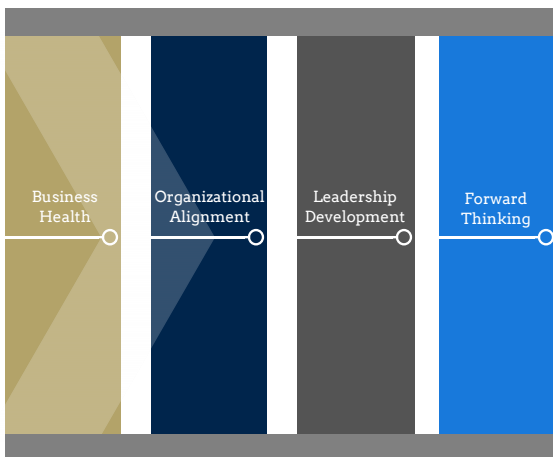
"GaMEP is a fantastic partner. No matter what you ask for, they jump through hoops to give it to you."  
 -Tim Maxwell, president, owner and founder of Max Manufacturing.

## »»» Why Work with GaMEP?

Our goals are simple and impactful:

- Understand the current state of your company.
- Learn about your future goals.
- Teach your team to utilize tools and strategies to meet the needs of your organization.
- Advance your company's competitiveness and ensure a sustainable future for manufacturing in Georgia.

Each of our services resides in one of the following four key strategic solutions pillars within the GaMEP Organizational Excellence framework:



The pillars are interconnected to maximize effectiveness. If you have multiple areas to address, request an Organization Excellence assessment.

## »»» What Sets GaMEP Apart

Each year, GaMEP works with more than 1,000 manufacturers to implement on-site projects, conduct training, and connect manufacturers to Georgia Tech resources and our partners throughout the state. We do this through:

- Federal and state funds that help offset the cost to Georgia manufacturers, making your investment more powerful.
- Access to locally based project managers that have years of experience developing and implementing best practices for manufacturers.
- Immediate and long-term solutions that increase top-line growth and reduce bottom-line costs throughout your organization.

*Service areas include: process improvement, quality, robotics, business strategy, technology integration, ISO management systems, energy, sustainability, safety integration, and more.*

See what all the "Buzz" is about.

## »»» Connect with GaMEP



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